$$-\left[CH_2-\underset{\underset{R_2}{|}}{CH}-O\right]_x-R_H \ ;$$
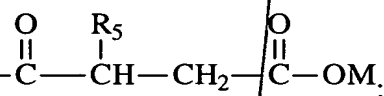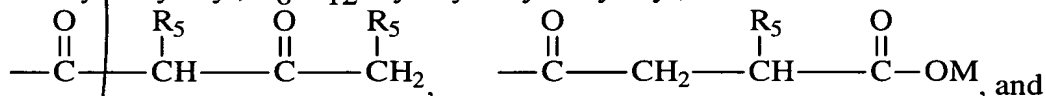
wherein:
- each R_2 is independently selected from the group consisting of H and C_1-C_4 alkyl;

- each R_C is $-(CH_2)y-\overset{\overset{O}{\|}}{C}-OZ$,

wherein each Z is independently selected from the group consisting of M, R_2, R_C, and R_H;
- each R_H is independently selected from the group consisting of C_5 -C_{20} alkyl, C_5-C_7 cycloalkyl, C_7-C_{20} alkylaryl, C_7-C_{20} arylalkyl, substituted alkyl, hydroxyalkyl, C_1-C_{20} alkoxy-2-hydroxyalkyl, C_7-C_{20} alkylaryloxy-2-hydroxyalkyl, $(R_4)_2$N-alkyl, $(R_4)_2$N-2-hydroxyalkyl, $(R_4)_3$ N-alkyl, $(R_4)_3$ N-2-hydroxyalkyl, C_6-C_{12} aryloxy-2-hydroxyalkyl,

$$-\overset{\overset{O}{\|}}{C}-\overset{\overset{R_5}{|}}{CH}-\overset{\overset{O}{\|}}{C}-\overset{\overset{R_5}{|}}{CH_2}, \quad -\overset{\overset{O}{\|}}{C}-CH_2-\overset{\overset{R_5}{|}}{CH}-\overset{\overset{O}{\|}}{C}-OM, \text{ and}$$

$$-\overset{\overset{O}{\|}}{C}-\overset{\overset{R_5}{|}}{CH}-CH_2-\overset{\overset{O}{\|}}{C}-OM;$$

each R_4 is independently selected from the group consisting of H, C_1-C_{20} alkyl, C_5-C_7 cycloalkyl, C_7-C_{20} alkylaryl, C_7-C_{20} arylalkyl, aminoalkyl, alkylaminoalkyl, dialkylaminoalkyl, piperidinoalkyl, morpholinoalkyl, cycloalkylaminoalkyl and hydroxyalkyl;

each R_5 is independently selected from the group consisting of H, C_1 -C_{20} alkyl, C_5-C_7 cycloalkyl, C_7-C_{20} alkylaryl, C_7-C_{20} arylalkyl, substituted alkyl, hydroxyalkyl, $(R_4)_2$N-alkyl, and $(R_4)_3$ N-alkyl;

wherein:

M is a suitable cation, preferably selected from the group consisting of Na, K, 1/2Ca, and 1/2Mg;

each x is from 0 to about 5;

each y is from about 1 to about 5; and

provided that:
- the Degree of Substitution for group R_H is between about 0.001 and 0.1;
- the Degree of Substitution for group R_C wherein Z is H or M is between about 0.2 and 2.0;
- if any R_H bears a positive charge, it is balanced by a suitable anion; and
- two R_4's on the same nitrogen can together form a ring structure selected from the group consisting of piperidine and morpholine.

13. A composition or component according to claim 12, wherein each R_H is independently selected from the group consisting of C_5 -C_{20} alkyl, C_5-C_7 cycloalkyl, C_7-C_{20} alkylaryl, C_7-C_{20} arylalkyl, substituted alkyl, hydroxyalkyl, C_1-C_{20} alkoxy-2-hydroxyalkyl, C_7-C_{20} alkylaryloxy-2-hydroxyalkyl, $(R_4)_2$N-alkyl, $(R_4)_2$N-2-hydroxyalkyl, $(R_4)_3$ N-alkyl, $(R_4)_3$ N-2-hydroxyalkyl, and C_6-C_{12} aryloxy-2-hydroxyalkyl and mixtures thereof.

14.   A composition or component according to claim 12, wherein each R_H is independently selected from the group consisting of $-\overset{\overset{O}{\|}}{C}-\overset{\overset{R_5}{|}}{CH}-\overset{\overset{O}{\|}}{C}-\overset{\overset{R_5}{|}}{CH_2}$,

$-\overset{\overset{O}{\|}}{C}-CH_2-\overset{\overset{R_5}{|}}{CH}-\overset{\overset{O}{\|}}{C}-OM$, and $-\overset{\overset{O}{\|}}{C}-\overset{\overset{R_5}{|}}{CH}-CH_2-\overset{\overset{O}{\|}}{C}-OM$.

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